

INTERNATIONAL SAFETY PANEL SAFETY BRIEFING PAMPHLET SERIES #33

Safe Working with Reefer Containers

by

Pamela Fry



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In 2003, Pamela decided leave the forest industry and became Manager of Safety and Environment for P & O Ports in Vancouver, B.C. looking after S&E for both container terminal and stevedoring operations.

In this capacity, she was responsible for all regulatory compliance requirements and enjoyed working closely with the International Longshore and Warehouse Union (ILWU) on safety related issues.

Pamela was promoted to Regional Director of Safety and Environment for Dubai Ports World Americas Region in 2006 with the responsibility of establishing a regional strategy for safety and environment that adhered to all global requirements.

In 2009, security and training were added to her responsibilities and she was promoted to Director of Safety, Security, Environment and Training. In addition to her continuing management of safety and environment, Pamela directs all security initiatives for the region and assures that Dubai Ports World terminals and facilities are compliant with all security regulations.

Pamela completed her studies at the University of Victoria in Environmental and Occupational Health. Pamela is a designated Canadian Registered Safety Professional (CRSP) and is currently working towards her masters in Environmental Studies at Royal Roads University.

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Safe Working with Reefer Containers

Shipside & Shoreside



SAFE WORKING WITH REEFER CONTAINERS

1. Introduction

- 1.1 Refrigerated containers (reefers) are used to transport goods, which must be kept at a constant temperature either above or below freezing. Refrigerated goods are transported by land, sea and air through container terminals, loading and transfer stations, railway stations, ports, airports, warehouses and on board ships. This includes such items as fruit, vegetables, meat and dairy products, such as butter and cheese. These goods are divided into chilled goods and frozen goods, depending on the specified transport temperature. Reefer cargo can also comprise of chemicals and dangerous goods classified under IMDG code.
- 1.2 There is a wide variety of plugs and receptacles for refrigerated container handling to reduce the risks associated with plugging in and unplugging reefer containers. Refer to section 4.3 for further details. Some of these controls include high heat resistant materials, interlocking plugs, hinged lids, caps to protect the plug against corrosive environments. Container receptacle combinations vary internationally.
- 1.3 The purpose of this pamphlet is to establish some general guidelines to be used in the process of plugging in and unplugging of reefer containers both on vessel and on dock, which may be described as best practice.
- 1.4 The primary hazard in relation to plugging in and unplugging reefer containers is working with electrical power and the potential for injury. Ensuring the power circuit is turned off prior to plugging in or unplugging the plug is key to reducing such hazard. One main contributing factor relating to accidents that have occurred include defective equipment where moisture has been able to enter the plug.
- 1.5 The maintenance of the containers, cords and plugs may not be within the direct control of the terminal or stevedores, however concerns should be brought to the attention of the appropriate persons to have these issues addressed. This requires a pre-use inspection to be completed on each plug prior to being plugged in or unplugged in order to identify any defects.

2. Equipment:

In the context of "reefer operation" referred to in this pamphlet the equipment discussed includes:

2.1 Refrigerated Container

2.1.1 The reefer container is manufactured to the specifications listed in ISO 1496-2. It must have a cord storage space large enough to securely stow the power cable.



Figure 1 - Reefer plug

- 2.1.2 If a portion of the cable is intended to be stored in the compartment during operation, the storage space must be ventilated.
- 2.1.3 Controls must be clearly marked indicating if the unit is ON or OFF. The controls also must be easily accessible. This is to prevent operation of the unit when in the OFF position.
- 2.1.4 All electrically live metal parts shall be protected from accidental contact. If any metal parts are exposed, a Supervisor or appropriate ship personnel should be notified immediately.
- 2.1.5 All non-current carrying metallic components in a plug assembly, which can become energized when the unit is plugged in must be grounded. This includes all receptacle box assemblies.

2.2 Electrical Cord and Plug:

- 2.2.1 A flexible power cable of adequate electrical capacity is attached to the refrigeration unit at one end. It has a male plug at the other end. The cable length as per ISO standard (1496-2:2008(E)) must be a minimum length of 18 meters.
- 2.2.2 The cord end is equipped with a four pin male plug with a bayonet-retaining ring.

2.2.3 The cable connections to the plug must be equip with a cable anchorage in order to relieve strain, including twisting of the cord. This also helps to protect from abrasion.

3. Receptacle and Power Supply:

- 3.1 The electrical power supply system should be designed and constructed in accordance with appropriate national standards and /or legislation. Where no standards exist, the design and construction should be in accordance with the International Electrotechnical Commission.
- 3.2 The power supply is equipped with a receptacle also referred to as an outlet socket. These receptacles are fitted with an isolating switch or circuit breaker often in the form of an interlock. This prevents the plug from being inserted or withdrawn while in the ON position and reducing the risk of injury.
- 3.3 The plug and receptacle must be designed to conform with IEC 60947-1.
- 3.3.1 The level of voltage and frequency being handled can varies from 380 Volts / 50 Hz to 460 Volts / 60 Hz volt.
- 3.3.2 The level of amperage varies from 10 25 amps.

4. Reefer Transportation:

- 4.1 Refrigerated containers are transported via:
 - i) Ship
 - (ii) Rail
 - ii) Truck
 - iii) Yard equipment (ie: top pick, reach stacker)

5. Reefer Handling

5.1 General

- 5.1.1 Safe systems of work and operational procedures should be established and personnel should be trained in these procedures. This training should include;
 - (i) How to safely access the reefer stack areas
 - (ii) An understanding of the mobile equipment that is working in the area

- (iii) How to communicate with the equipment operators (ie: radio)
- (iv) How to identify defective equipment and what to do if any defects are identified
- (v) General operational procedures for plugging in and unplugging the reefers
- (vi) Hazards of working with low voltage
- (vii) Personal protective equipment required
- (viii) Associated hazards relating to working at heights
- 5.1.2 The necessary personal protective equipment to be worn by employees and contractors should be established and the equipment used. The people required to use this equipment should be trained in the proper use, maintenance and storage of the required PPE.
- 5.1.3 A safe means of access should be provided to the reefer stacks for those individuals who are required to plug and unplug, both on dock operations as well as on board the vessel. This includes procedures to inform mobile equipment operators that employees are working in the reefer stacks. In regard to safety onboard the vessel, refer to ICHCA International Safety Briefing Pamphlet #8, Safe Working On Container Ships.
- 5.1.4 Artificial lighting and emergency lighting should be available in the event that work must be undertaken during evening or night shifts where natural light is low or not available.

5.2 Personnel

- 5.2.1 Personnel engaged in activity relating to plugging in and unplugging of reefer containers should be trained in the safe operating procedures as well as procedures for doing a pre- use inspection on the equipment. For further comments see 6.1.1.
- 5.2.2 Employees and contractors should report any defective equipment immediately to their Supervisor prior to using the equipment or plugging in / removing the plug.
- 5.2.3 It is important that once the training is completed, that personnel accept and comply with requirement to wear the personal protective equipment and wear it in the designated areas.
- 5.2.4 If an employee or ship personnel is not trained or authorized, they should avoid entering any of the working areas such as the reefer towers or reefer bays.

5.3 Equipment:

5.3.1 Reefer containers as shown above, as well as porthole containers are used to transport items requiring refrigeration. Porthole containers do not have their own refrigeration unit. These containers are reliant on an external supply of cold air. This is achieved by refrigeration units being permanently installed on the ship, or the terminal or by clip-on units for individual containers.

- 5.3.2 Porthole containers are thermally insulated and have two sealable openings on the end walls (the portholes) through which cold air can be blown into the container and warm air can be extracted.
- 5.3.3 Plugs are attached to the end of the electrical cord, which is used to connect the reefer container to the power source. The plug is inserted into a socket, also known as a receptacle. Sockets and receptacles mounted at an angle facing downwards help to ensure rainwater does not enter the socket. Some socket designs incorporate an arrangement. This ensures the plug is securely connected before the operator can switch the power to the ON position. In order to remove the plug, the power must be in the OFF position.



Figure 2 – Reefer Container



Figure 3 – Reefer Stacks and Access Platforms



Figure 4 – Reefer Power Source

5.3.4 Equipment in reefer operations includes the items shown in Figures 1 – 4 as well as mobile equipment, which is utilized to move the containers within the terminal. Some of the various pieces of equipment include reach stackers, RTG's, top picks, straddle carriers, RMG's.

5.4 Specific personal protective equipment used to protect the employees

- 5.4.1 All personnel working with low voltage should be equipped with the appropriate personal protective equipment. Recommended items include the following:
 - (i) Electrically insulated gloves
 - (ii) Safety Glasses or Face Shield
 - (iii) Safety Vest
 - (iv) Approved Safety Footwear
 - (v) Hearing Protection

6. Hazards

The following possible hazards can apply to working with reefer containers:

- (i) Electric shock 220 or 440 volts
- (ii) Skin burns from contact with live parts
- (iii) Contact with electrical conductor due to faulty or damaged cable, plugs or equipment
- (iv) Explosive impact from plug caused by short circuit
- (iv) Falls/strains
 - a) Slip / trip
 - b) Muscular skeletal injury
 - c) Strain due to reaching while holding heavy cords
- (vi) Overloading of power supply
- (vii) Injury due to containers being moved by mobile equipment while employee is plugging or unplugging a container
- (viii) Injury due to pedestrian and mobile equipment interaction while employee is gaining access to reefer area

7. Operations

7.1 General Reefer Plug In Procedures

- 7.1.1 Specific caution should be used when in any container handling area such as when access or exiting the reefer stacks.
- 7.1.2 Containers on occasion can be placed at a distance from the reefer tower that requires personnel to reach for the cord. It is important that personnel always ensure a steady footing when reaching for the reefer cord and never stand on the rails in order to gain better access as this can put the individual at risk of falling.
- 7.1.3 Caution should be taken to ensure the cord is not able to unwind and fall to the ground when working with multi stacking. This is to protect anyone below from being struck by the cord.
- 7.1.4 There must be indication on the power panel that the power is turned in the OFF position prior to the reefer being plugged in. If the unit is not powered off, the reefer plug should not be inserted.

- 7.1.5 All cords and plugs should be given a pre plug in inspection. If any concerns are identified with the plug or cord it is important that it not be plugged in. The Supervisor or appropriate ship personnel should be informed of the concern. If there are no concerns identified the plug is then ready to be inserted into the receptacle.
- 7.1.6 Personnel should be sure to have all the recommended personal protective equipment on as well as ensuring that any PPE being used is in good working condition.
- 7.1.7 By either an indicator light or by listening to the sound of the unit powering up, this is indication that the unit has powered on. If no power is present a Supervisor should be informed or the appropriate ships personnel.

7.2 General Pre Plug-In Inspection



Figure 5 – Reefer Power Source

7.2.1 Before a reefer plug is inserted into the receptacle a thorough pre-plug inspection should be completed. This will reduce the chances of a damaged plug being used and the potential for an incident to occur.

- 7.2.2 The cord should be visually inspected for any obvious signs of damage. This includes viewing the portion of the cord that may still be coiled up. Any signs of a damaged cord such as cuts or the presence of electrical tape may indicate a problem.
- 7.2.3 The receptacle should be thoroughly inspected by checking the pins in the receptacle for any signs of moisture; dirt, carbon tracking or any other visible damage that indicates the condition of the plug may be a concern.
- 7.2.4 The plug housing should be thoroughly inspected for any cracks or holes. The rubber sealing ring should be securely in place.
- 7.2.5 The socket should also be checked for any signs of moisture. It may be necessary to use a flashlight to get a good visual. The cord can be bent back and forth at the back of the plug to see that it is snug in the housing. A snug fit indicates the rubber grommet is in place. In order to check for moisture inside the socket, the plug can be shaken to see if any moisture is present.
- 7.2.6 If any of these mentioned defects are present the plug should not be inserted into the receptacle. A Supervisor or appropriate ship personnel should be notified.

7.3 General Reefer Unplug Procedures

- 7.3.1 Specific caution should be used when in any container handling area such as when access or exiting the reefer stacks. Containers on occasion can be placed at a distance from the reefer tower that requires personnel to reach for the cord. It is important that personnel always ensure a steady footing when reaching for the reefer cord and never stand on the rails in order to gain better access as this can put the individual at risk of falling.
- 7.3.2 There must be indication on the power panel that the power is turned in the OFF position prior to the reefer being unplugged. If the unit is not powered off, the reefer plug should not be unplugged.
- 7.3.3. The locking ring needs to be unsecured and the reefer plug can be removed.



8 Photographs: Figures 6 Reefer Stack In Yard

Figure 7 – Safety Placard on Reefer Container



Figure 8 - Reefer Stack in Yard



Figure 9 / 10 / 11 / 12 - Reefer Platform



9. References:

- (i) ISO 1496 Series 1 Freight Containers, Specifications and Testing: Part 2- Thermal Containers
- (ii) IEC 60309-1 Plugs, Socket-Outlets and Couplers for Industrial Purposes
- (iii) ICHCA International Safety Briefing Pamphlet #8 Safe Working on Container Ships